

Work Order ID 63108

October 21, 2010 8:56:18 AM

stop Oct. 29
PRELIMINARY ISSUE



Page 1

Item ID: D139-799-013

Accept



Setup Start



Revision ID: PRELIM

Stop



Item Name: Cargo Door Hinge

Start Date: 10/21/10 Start Qty: 1.00



Cust Item ID:

Required Date: 10/29/10 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan: U Date: _____ Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start



Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
IIN-D139-799	PA1 PA2								

100 0.00



DC

Document Control

Memo

Photocopy bluefile & type labels per PPP-D139-799-013
CHG001

no labels or P/w

110 Pick Kit 0.00



Packaging

Packaging

Memo

0.00

Per 10/22 @

120 QC4- 100% inspect kits for completeness 0.00



QC

Quality Control

Memo

0.00

inspect to PA2

8101110 @

Work Order ID 63108

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Item ID: D139-799-013

Accept



Setup Start



Revision ID: PRELIM

Stop



Item Name: Cargo Door Hinge

Start Date: 10/21/10 Start Qty: 1.00



Cust Item ID:

Required Date: 10/29/10 Req'd Qty: 1.00



Customer:

Reference:

Run Start



Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Stop



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D139-799-013 Location: _____ PPP rev: _____								
140	QC21- Final Inspection - Work Order Release	0.00							
QC	Memo	0.00							
Quality Control									

Curry/H ①

H. Lebray *kwPA2*
10-11-10

RD1341

U 10-11-17

POSITIVE RECALL
EFFECTIVE *10-10-20* AUTH *U*
RELEASED _____ DATE _____

Picklist Print

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Page 1

Work Order ID: 63108

Parent Item: D139-799-013

Parent Item Name: Cargo Door Hinge

Start Date: 10/21/10

Required Date: 10/29/10

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A 10.06.08 new issue DD verf:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

D3622-3

Manufactured

No

110

Each

42.0000

1

1

Ball Stud

Location

Loc Qty

Loc Code

ST075

42

52939

2

53951

40

D4072-5

Manufactured

No

110

Each

0.0000

4

4

Bushing

MS27039-1-14

Purchased

No

110

Each

147.0000

2

2

Screw

Location

Loc Qty

Loc Code

ST292

147

10315

3

112312

100

15924

44

NAS1515HSL

Purchased

No

110

Each

140.0000

4

4

WASHER

Location

Loc Qty

Loc Code

FG

40

103691

40

ST277

100

108964

12

111359

88

Picklist Print

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Work Order ID: 63108

Parent Item: D139-799-013

Parent Item Name: Cargo Door Hinge

Start Date: 10/21/10

Required Date: 10/29/10

Start Qty: 1.00

Required Qty: 1.00

D2585



Mounting Channel

Manufactured No

110 Each

32.0000



1 1

[Signature]

Location

Loc Qty

Loc Code

ST019

32

56524

1

59118

5

59873

26

59118

D2586



Door Latch

Manufactured No

110 Each

68.0000



1 1

[Signature]

Location

Loc Qty

Loc Code

ST006

8

57917

8

ST204

60

61655

60

57917

D2621



Latch Plate, 350 Spacepod

Manufactured No

110 Each

68.0000



1 1

[Signature]

Location

Loc Qty

Loc Code

ST021

68

46842

8

56526

60

46842

D3552-13



Door Prop

Manufactured No

110 Each

4.0000



1 1

[Signature] 10/14/22 (1)

Location

Loc Qty

Loc Code

ST272A

4

56392

4

56392

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Shop Packet Print

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Picklist Print

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Page 3

Work Order ID: 63108

Parent Item: D139-799-013

Parent Item Name: Cargo Door Hinge

Start Date: 10/21/10

Required Date: 10/29/10

Start Qty: 1.00

Required Qty: 1.00

D3622-1 Manufactured No 110 Each 16.0000
 Ball Stud

Location Loc Qty Loc Code
 ST074 16
 62474 16

D4072-1 Manufactured No 110 Each 0.0000
 Airframe Hinge

D4072-3 Manufactured No 110 Each 0.0000
 Airframe Hinge Backing Plate

D4073-1 Manufactured No 110 Each 0.0000
 Door Hinge

D4073-3 Manufactured No 110 Each 0.0000
 Door Hinge Backing Plate

D4074-1 Manufactured No 110 Each 0.0000
 Bracket

D4074-3 Manufactured No 110 Each 0.0000
 Channel

D4074-5 Manufactured No 110 Each 0.0000
 Backing Plate

D4074-7 Manufactured No 110 Each 0.0000
 Striker Plate

1 1
 62474
 62793
 62794
 62795
 63068
 62796
 62797
 62798
 62799

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Shop Packet Print

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Picklist Print

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Page 4

Work Order ID: 63108

Parent Item: D139-799-013

Parent Item Name: Cargo Door Hinge



Start Date: 10/21/10

Required Date: 10/29/10

Start Qty: 1.00

Required Qty: 1.00

MS21042L3

Purchased

No

110

Each

2,338.000

20

20



Nut

Location

Loc Qty

Loc Code

ST300

2338

114523

49

114784

1289

115835

1000

M114789

MS21042L5

Purchased

No

110

Each

830.0000

1

1



Nut

Location

Loc Qty

Loc Code

ST139

26

114813

26

ST300

804

115156

304

115594

500

M115156

MS27039-1-09

Purchased

No

110

Each

354.0000

12

12



Screw

Location

Loc Qty

Loc Code

ST291

354

111650

325

18057

29

M111650

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Shop Packet Print

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Picklist Print

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Work Order ID: 63108

Parent Item: D139-799-013

Parent Item Name: Cargo Door Hinge

Start Date: 10/21/10

Required Date: 10/29/10

Start Qty: 1.00

Required Qty: 1.00

MS27039-1-10

Purchased

No

110

Each

135.0000

4

4



Screw

Location

Loc Qty

Loc Code

ST291

135

112794

3

112940

32

115935

100

M112940

MS27039-1-17

Purchased

No

110

Each

67.0000

1

1



Screw

Location

Loc Qty

Loc Code

ST292

67

11540

67

M11540

NAS1149D0363J

Purchased

No

110

Each

2,204.000

18

18



Washer

Location

Loc Qty

Loc Code

ST298

2204

114292

114

115107

25

115622

2056

9221

9

M115622

NAS1149D0663J

Purchased

No

110

Each

825.0000

1

1



Washer

Location

Loc Qty

Loc Code

ST298

825

114348

4

114988

36

115698

785

115698

REFERENCE ONLY

5.0 PARTS LIST

S & PAS only

Qty -011	Qty -012	Qty -013	Qty -015	Qty -017	Part Number	Description
X					D139-799-011	MAINTENANCE STEP KIT
	X				D139-799-012	MAINTENANCE STEP KIT
		X			D139-799-013	CARGO DOOR HINGE KIT
			X		D139-799-015	ENGINE WASH KIT
				X	D139-799-017	FLOOR PROTECTOR KIT
		1			D2585	MOUNTING CHANNEL
		1			D2586	DOOR LATCH
		1			D2621	LATCH PLATE
		1			D3552-13	DOOR PROP
				2	D3580-1	JOGGLE BRACKET
		1			D3622-1	BALL STUD
		1			D3622-3	BALL STUD
				2	D3628-1	CUPPED WASHER
		2			D4072-1	AIRFRAME HINGE
		2			D4072-3	AIRFRAME HINGE BACKING PLATE
		4			D4072-5	BUSHING
		2			D4073-1	DOOR HINGE
		2			D4073-3	DOOR HINGE BACKING PLATE
		1			D4074-1	BRACKET
		1			D4074-3	CHANNEL
		1			D4074-5	BACKING PLATE
		1			D4074-7	STRIKER PLATE
1					D4092-041	MAINTENANCE STEP ASSEMBLY
	1				D4092-042	MAINTENANCE STEP ASSEMBLY
			2		D4121-1	HOSE ASSEMBLY
			1		D4121-3	HOSE ASSEMBLY
			1		D4121-5	HOSE ASSEMBLY
				1	D4130-5	FWD CARGO FLOOR PROTECTOR
				1	D4130-7	CENTER CARGO FLOOR PROTECTOR
				1	D4130-9	AFT CARGO FLOOR PROTECTOR
			1		D4131-041	MANIFOLD ASSEMBLY
			1		D4131-043	DOUBLER ASSEMBLY
			2		D4146-1	FITTING
				2	D4153-1	JOGGLE BRACKET
				2	D4166-1	PLACARD, MAX LOAD
			2		D4182-1	FITTING, QUICK DISCONNECT
4	4				AN6H12	BOLT
			4		AN526-1032R9	SCREW
			2		AN832-6J	UNION
			4		AN924-6J	NUT
		20			MS21042L3	NUT (OR MS21042-3)
		1			MS21042L5	NUT (OR MS21042-5)
			10		MS21919WDG09	CLAMP
		12			MS27039-1-09	SCREW
		4			MS27039-1-10	SCREW
		2			MS27039-1-14	SCREW
		1			MS27039-1-17	SCREW
		18			NAS1149D0363J	WASHER (or AN960JD10)
6	6	1			NAS1149D0663J	WASHER (or AN960JD616)
		4			NAS1515-5L	WASHER

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